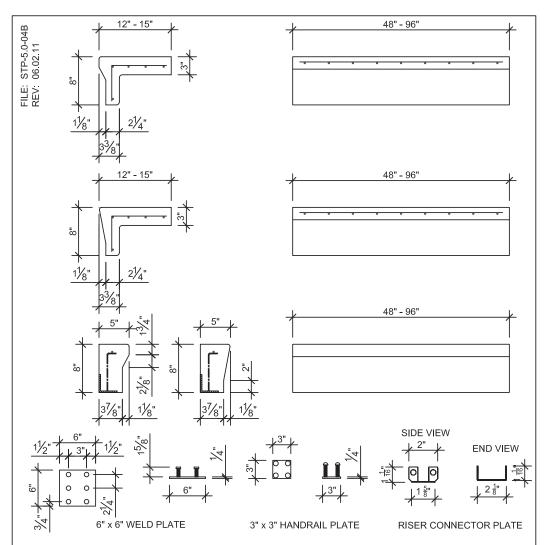


CALARC® DIVISION

Long Span Steptread System - General Details



- 1. THIS SET OF DETAILS IS INTENDED TO BE THE STANDARD FOR "STEPSTONE" PRECAST CONCRETE TREAD AND RISER SYSTEM. THE PURPOSE OF THIS STANDARD IS TO SHOW ONLY THE TREADS AND RISERS AND THEIR DIRECT CONNECTIONS TO THE SUPPORTING STRUCTURE.
- THIS STANDARD DOES NOT COVER THE DESIGN OR INSTALLATION OF ANY SUPPORTING STRUCTURE, HANDRAILS OR GUARDRAILS. IT DOES NOT COVER ACCESS REQUIREMENTS.
- 3. ONLY ITEMS NOTED BY "STEPSTONE" SHALL BE FURNISHED BY "STEPSTONE". SUCH ITEMS SHALL BE INSTALLED BY OTHERS. "STEPSTONE" SHALL NOT BE RESPONSIBLE FOR THE QUALITY OF THE INSTALLATION.
- 4. ALL ITEMS NOTED AS "NOT BY STEPSTONE" SHALL BE FURNISHED AND INSTALLED BY OTHERS. "STEPSTONE" SHALL NOT BE RESPONSIBLE FOR THE DESIGN AND INSTALLATION OF SUCH ITEMS.
- 5. ALL WELDS NOTED AS "NOT BY STEPSTONE" ARE THE MINIMUM SIZE AND LENGTH REQUIRED BY "STEPSTONE" AND SHALL BE MADE BY OTHERS. "STEPSTONE" SHALL NOT BE RESPONSIBLE FOR THE INSPECTION OR QUALITY OF SUCH WELDS.
- 6. ALL ITEMS HAVE STANDARD MANUFACTURING TOLERANCES WITHIN $\%_{\rm 6}"$ OF DESIGNATED LENGTH, WIDTH AND THICKNESS.
- 7. ALLOW 3/6" CLEARANCE BETWEEN TREADS & STRINGERS ON EACH SIDE.
- 8. ALL CONCRETE SHALL BE 5,000 P.S.I. (TYPICAL)
- 9. MAXIMUM LONG SPAN CLOSED TREAD FREE SPAN IS 96". MAXIMUM LANDING PLANK AND OPEN TREAD FREE SPAN IS 60"

	NIOT	
PROFI	NO	I ES

SCALE: N.T.S. FILE: STP-5.0-04B

Page 4-LS

800.572.9029

Nationwide Distribution

stepstoneinc.com